

# HERDING **PharmEx** FILTRATION TECHNOLOGY



Herding® pure productivity

#### PharmEx -

#### THE ALTERNATIVE TO REGENERATIVE SUBMICRON PARTICULATE FILTERS

The PharmEx is designed to be pressure shock resistant, so that organic dust with a maximum explosion pressure of 10 bar and a  $K_{St}$  value of 300 bar m/s can be removed without requiring any additional sophisticated tertiary explosion protection measures.

Since the filter quality of the Jet-pulse cleaned Herding® sinter-plate filter elements already equates to dust class H, the HEPA-filter of selectable quality should only be regarded as a safety filter (backup filter). Therefore, exchange of these filters is hardly necessary.

The filter unit consists of a filter housing with smooth surfaces and integrated Herding® sinter-plate (HSL) filter elements, a jet-pulse cleaning system which is triggered by an integrated controller, a second-stage HEPA-filter, optional water injection nozzles and dust discharge systems.



## **ATEX**

Contamination-free dust discharge system



Technical Data:

### Dimensions:

L 1000 mm x W 833 mm x H 1764 mm plus dust discharge system

#### . Air rate:

Approx. 1500 m<sup>3</sup>/h to 2000 m<sup>3</sup>/h depending on the dust; a modular design is possible to handle large air rates.



with welding device for endless hoses

### Dust discharge, low contamination



Bag-in-bag system with pneumatic docking

#### Water injection system



Rinse-in-place for SafeChange of the filter elements

We can also provide dust extraction systems to all other pharmaceutical production processes!

### Benefits from the compact PharmEx dust extraction system:

- Little space required
- Low dust concentrations in clean gas < 0.1 mg/m³ of 1st filter stage (depending on the dust)</li>
- Rinse-in-place for SafeChange of the HSL filter elements
- SafeChange for all filter elements system Herding®
- HEPA-filter services as backup filter only
- Constant operating conditions
- Dust disposal systems, optional contamination-free
- Safe system concept with no tertiary measures
- High availability and life cycle
- Low operation and maintenance costs
- Full system from one single source